



# Machine Settings

Please enter the correct settings for your printer below:

## Printer Settings

X (Width)  mm  
Y (Depth)  mm  
Z (Height)  mm

- Heated Bed  
 Machine Center is Zero

GCode Flavor

## Start Gcode

```
G28 ;Home  
G1 Z15.0 F6000 ;Move the platform down 15mm  
;Prime the extruder  
G92 E0  
G1 F200 E3  
G92 E0
```

## Printhead Settings

X min  mm  
Y min  mm  
X max  mm  
Y max  mm

Gantry height  mm

Nozzle size  mm

## End Gcode

```
M104 S0  
M140 S0  
;Retract the filament  
G92 E1  
G1 E-1 F300  
G28 X0 Y0  
M84
```

Close

Printer:

AzureFilm



Material:

PLA



Profile:

High Quality - 0.06mm



## Print Setup

Recommended

Custom

### Quality



Layer Height



0.2

mm

Initial Layer Height



0.25

mm

### Shell



Wall Thickness



1.6

mm

Top Thickness



1.6

mm

Bottom Thickness



1.6

mm

### Infill



Infill Density



15

%

### Material



Printing Temperature

200

°C

Build Plate Temperature



60

°C

Diameter

1.75

mm

Flow



107

%

Enable Retraction



Retraction Distance



1.5

mm



## Speed



<i>Print Speed</i>		50	mm/s
<i>Infill Speed</i>	<i>i</i>	25	mm/s
<i>Wall Speed</i>		25.0	mm/s
<i>Outer Wall Speed</i>	<i>i</i>	20	mm/s
<i>Inner Wall Speed</i>	<i>i</i>	30	mm/s
<i>Top/Bottom Speed</i>	<i>i</i>	20	mm/s
<i>Travel Speed</i>		120	mm/s
<i>Initial Layer Speed</i>		25	mm/s



## Cooling



<i>Enable Print Cooling</i>		<input checked="" type="checkbox"/>	
<i>Fan Speed</i>		100.0	%
<i>Regular Fan Speed</i>		100.0	%
<i>Maximum Fan Speed</i>		100.0	%
<i>Regular/Maximum Fan Speed Threshold</i>		10	%
<i>Regular Fan Speed at Height</i>		0.25	mm
<i>Regular Fan Speed at Layer</i>	<i>i</i>	1	
<i>Minimum Layer Time</i>		15	s
<i>Minimum Speed</i>		5	mm/s
<i>Lift Head</i>		<input type="checkbox"/>	



## Support



<i>Enable Support</i>		<input checked="" type="checkbox"/>	
<i>Support Overhang Angle</i>		75	°
<i>Support Density</i>		10	%



## Build Plate Adhesion



*Build Plate Adhesion Type*



Skirt



## Special Modes



Print Sequence

All at Once

