



Machine Settings

Please enter the correct settings for your printer below:

Printer Settings

X (Width) mm
Y (Depth) mm
Z (Height) mm

- Heated Bed
 Machine Center is Zero

GCode Flavor

Start Gcode

```
G28 ;Home  
G1 Z15.0 F6000 ;Move the platform down 15mm  
;Prime the extruder  
G92 E0  
G1 F200 E3  
G92 E0
```

Printhead Settings

X min mm
Y min mm
X max mm
Y max mm

Gantry height mm

Nozzle size mm

End Gcode

```
M104 S0  
M140 S0  
;Retract the filament  
G92 E1  
G1 E-1 F300  
G28 X0 Y0  
M84
```

Close

Printer:

AzureFilm



Material:

PLA



Profile:

High Quality - 0.06mm



Print Setup

Recommended

Custom

Quality



Layer Height



0.2

mm

Initial Layer Height



0.25

mm

Shell



Wall Thickness



1.6

mm

Top Thickness



1.6

mm

Bottom Thickness



1.6

mm

Infill



Infill Density



15

%

Material



Printing Temperature

200

°C

Build Plate Temperature



60

°C

Diameter

1.75

mm

Flow



107

%

Enable Retraction



Retraction Distance



1.5

mm



Speed



<i>Print Speed</i>		50	mm/s
<i>Infill Speed</i>	<i>i</i>	25	mm/s
<i>Wall Speed</i>		25.0	mm/s
<i>Outer Wall Speed</i>	<i>i</i>	20	mm/s
<i>Inner Wall Speed</i>	<i>i</i>	30	mm/s
<i>Top/Bottom Speed</i>	<i>i</i>	20	mm/s
<i>Travel Speed</i>		120	mm/s
<i>Initial Layer Speed</i>		25	mm/s



Cooling



<i>Enable Print Cooling</i>		<input checked="" type="checkbox"/>	
<i>Fan Speed</i>		100.0	%
<i>Regular Fan Speed</i>		100.0	%
<i>Maximum Fan Speed</i>		100.0	%
<i>Regular/Maximum Fan Speed Threshold</i>		10	%
<i>Regular Fan Speed at Height</i>		0.25	mm
<i>Regular Fan Speed at Layer</i>	<i>i</i>	1	
<i>Minimum Layer Time</i>		15	s
<i>Minimum Speed</i>		5	mm/s
<i>Lift Head</i>		<input type="checkbox"/>	



Support



<i>Enable Support</i>		<input checked="" type="checkbox"/>	
<i>Support Overhang Angle</i>		75	°
<i>Support Density</i>		10	%



Build Plate Adhesion



Build Plate Adhesion Type



Skirt



Special Modes



Print Sequence

All at Once

